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N (25, 26, 34, 35, and 38) = 82% C; 6% G, T, A

N(19, 22, and 37) = 82% G; 6% C, T, A

N (24, 27, 30, 33, and 36) = 82% T; 6% G, C, A. Numbers in parentheses correspond to the positions above in SEQ ID NO:18, wherein the first G is position number 1.

The mutagenic primer D corrects the frame-shift mutation and eliminates the BamHI and BlnI sites introduced into pEG359. To accomplish this mutagenesis, the Megaprimer was first synthesized by PCR<sup>TM</sup> amplification of pEG315 DNA (FIG. 2) using the mutagenic primer D and the opposing primer C (FIG. 5). The resulting amplified DNA fragment was purified by gel electrophoresis as described above and used in a second PCR<sup>TM</sup> using primers A and C and p154 as the template. Because the p154 template contains a deletion of the region complementary to primer C (FIG. 5), initiation of the PCR<sup>TM</sup> first requires extension of the Megaprimer to allow annealing of primer A to the mutagenic strand, thus ensuring that most of the amplified product obtain from the PCR<sup>TM</sup> incorporates the mutagenic DNA. The resulting PCR<sup>TM</sup> product was isolated and purified following gel electrophoresis in agarose and 1X TAE as described above.

The amplified DNA fragment was digested with the restriction enzymes *Age*I and *Bbu*I, to provide sticky ends suitable for cloning, and with the enzymes *Bam*HI and *Bln*I to eliminate any residual p154 template DNA. pEG359 was digested with *Age*I and *Bbu*I and the vector fragment ligated to the restricted amplified DNA preparation. The ligation reaction was used to transform the *E. coli* Sure<sup>TM</sup> (Stratagene Cloning Systems, La Jolla, CA) strain to ampicillin (Amp) resistance (Amp<sup>R</sup>) using a standard transformation procedure. Amp<sup>R</sup> colonies were scraped from plates and growth for 1-2 hr at 37°C in Luria Broth with 50 μg/ml of Amp. Plasmid DNA was isolated from this culture using the alkaline lysis procedure described above and used to transform *B. thuringiensis* EG10368 to Cml resistance (Cml<sup>R</sup>) by electroporation. Transformants were plated on starch agar plates containing 5 μg/ml Cml and incubated at 25-30°C. Restriction enzyme analysis of plasmid DNAs isolated from crystal-forming transformants indicated that ~75% of the transformants had incorporated the mutagenic oligonucleotide at the target

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site (nt 352-372). That is, ~75% of the crystal-forming transformants had lost the BamHI and BlnI sites at the target site on cry1C.

## 5.3 EXAMPLE 3 -- MUTAGENESIS OF ARG RESIDUES IN CRY1C DOMAIN 1

Arginine residues within potential loop regions of Cry1C domain 1 were replaced by alanine residues using oligonucleotide-directed mutagenesis. The elimination of these arginine residues may reduce the proteolysis of toxin protein by trypsin-like proteases in the lepidopteran midgut since trypsin is known to cleave peptide bonds immediately C-terminal to arginine and lysine. The arginine residues at amino acid positions 148 and 180 in the Cry1C amino acid sequence were replaced with alanine residues. The PCR<sup>TM</sup>-mediated mutagenesis protocol used, described by Michael (1994) relies on the use of a thermostable ligase to incorporate a phosphorylated mutagenic oligonucleotide into an amplified DNA fragment. The mutagenesis of R148 employed the mutagenic primer E (SEQ ID NO:19) and the flanking primers A (SEQ ID NO:15) and primer F (SEQ ID NO:20). The mutagenesis of R180 employed the mutagenic primer G (SEQ ID NO:21) and the flanking primers A (SEQ ID NO:15) and F (SEQ ID NO:20). Both PCR<sup>TM</sup> studies employed pEG315 (FIG. 2) DNA as the *cry1C* template. Primer E was designed to eliminate an *Asu*II site within the wild-type *cry1C* nucleotide sequence. Primer G was designed to introduce a *Hinc*II site within the *cry1C* nucleotide sequence.

20 Primer E: (SEO ID NO:19)

5'-GGGCTACTTGAAAGGGACATTCCTTCGTTTGCAATTTCTGGATTTGAAGTACCCC-3'

Primer F: (SEQ ID NO:20)

5'-CCAAGAAATACTAGAGCTCTTGTTAAAAAAGGTGTTCC-3'

Primer G: (SEQ ID NO:21)

5'-GAGATTCTGTAATTTTTGGAGAAGCATGGGGGTTGACAACGATAAATGTC-3'

The products obtained from the PCR<sup>TM</sup> were purified following agarose gel electrophoresis using the Geneclean II® procedure and reamplified using the opposing primers A and F and standard PCR<sup>TM</sup> procedures. The resultant PCR<sup>TM</sup> products were digested with the restriction enzymes *BbuI* and *AgeI*. pEG315, containing the intact *cryIC* gene of EG6346, was digested with the restriction enzymes *BbuI* and *AgeI*. The

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restricted fragments were resolved by agarose gel electrophoresis in 1X TAE, the pEG315 vector fragment purified using the Geneclean II® procedure and, subsequently ligated to the amplified DNA fragments obtained from the mutagenesis using T4 ligase. The ligation reactions were used to transform the E. coli DH5 $\alpha^{TM}$  to Amp resistance using standard transformation methods. Transformants were selected on Luria plates containing 50 µg/ml Amp. Plasmid DNAs isolated from the E. coli transformants generated by the R148 mutagenesis were used to transform B. thuringiensis EG10368 to Cml<sup>R</sup>, using the electroporation procedure described by Mettus and Macaluso (1990). Transformants were selected on Luria plates containing 3 µg/ml Cml. Approximately 75% of the EG10368 transformants generated by the R148 mutagenesis had lost the AsuII site, indicating that the mutagenic oligonucleotide primer E had been incorporated into the crylC gene. One transformant, designated EG11811, was chosen for further study. Approximately 25% of the E. coli transformants generated by the R180 mutagenesis contained the new HincII site introduced by the mutagenic oligonucleotide primer G, indicating that the mutagenic oligonucleotide had been incorporated into the cry1C gene. Plasmid DNA from one such transformant was used to transform the B. thuringiensis host strain EG10368 to Cml<sup>R</sup> by electroporation as before. One of the resulting transformants was designated EG11815.

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The mutagenesis of R148 was repeated using the *cry1C* gene contained in plasmid pEG345. Plasmid pEG345 (FIG. 2) contains the *cry1C* gene from *B. thuringiensis* subsp. *aizawai* strain 7.29 (Sanchis *et al.*, 1989; Eur. Pat. Application EP 295156A1; Intl. Pat. Appl. Publ. No. WO 88/09812). The mutagenesis of R148 employed the mutagenic primer E (SEQ ID No: 19), the flanking primers H (SEQ ID NO:52) and F (SEQ ID NO:20), and plasmid pEG345 as the source of the *cry1C* DNA template. Primer E was designed to eliminate an *Asu*II site within the wild-type *cry1C* sequence.

## Primer H: 5'-GGATCCCTCGAGCTGCAGGAGC-3' (SEQ ID NO:52)

cry1C template DNA was obtained from a PCR™ using the opposing primers H and F and plasmid pEG345 as a template. This DNA was then used as the template for a PCR™-mediated mutagenesis reaction that employed the flanking primers H and F and the mutagenic oligonucleotide E, using the procedure described by Michael (1994). The